



REACH

A/C CONDENSER INSTALLATION MANUAL

INSTALLATION MANUAL

ORIGINAL INSTRUCTIONS A/C CONDENSER

The air conditioning (A/C) condenser is a vital component of your vehicle's cooling system. It dissipates heat from the A/C refrigerant. Over time, the condenser may become damaged or clogged, affecting the performance of your vehicle's A/C system. This manual will guide you through the process of replacing the A/C condenser.

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TOOLS AND MATERIALS REQUIRED

1. Replacement A/C condenser
2. Ratchet and socket set
3. Wrench set
4. Pliers
5. Screwdrivers (Phillips and flathead)
6. A/C refrigerant recovery system
7. Safety gloves and goggles
8. Shop towels or rags
9. A/C system vacuum pump and manifold gauge set
10. New O-rings (if not provided with the condenser)
11. A/C system lubricant
12. A/C system refrigerant (if necessary)



SAFETY PRECAUTIONS

1. Park the vehicle on a flat, stable surface with the parking brake engaged.
2. Allow the engine and A/C system to cool down before starting work.
3. Wear safety gloves and goggles for protection.
4. Handle refrigerant carefully; follow manufacturer guidelines for recovery and disposal.
5. Avoid smoking or creating sparks near the A/C system as refrigerant can be flammable.



STEP 1: **DISCONNECT THE BATTERY**

1. Disconnect the vehicle's battery to prevent electrical shocks during the replacement process.



STEP 2: **RECOVER REFRIGERANT**

1. If the A/C system contains refrigerant, recover it using an A/C refrigerant recovery system.
2. Follow the manufacturer's instructions for safe recovery and disposal.



STEP 3: **REMOVE FRONT GRILLE AND BUMPER COVER** **(REFER TO THE MANUFACTURER'S SHOP** **MANUAL IF NECESSARY.)**

1. Depending on the vehicle's make and model, remove the front grille and bumper cover for access to the A/C condenser.



STEP 4: **LOCATE AND REMOVE THE OLD CONDENSER**

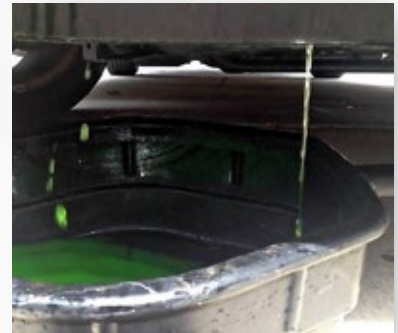
1. The A/C condenser is usually located in front of the radiator.
2. Use a ratchet, socket set, or wrench to remove the bolts securing the condenser to the frame or radiator support.
3. Disconnect any hoses, mounting brackets, or electrical connectors attached to the condenser.

Tip: Keep a note of where each connection is made for easier reassembly.



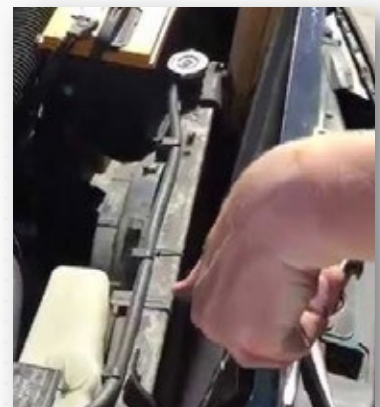
STEP 5: **DRAIN COOLANT (IF APPLICABLE)**

1. If the A/C condenser is integrated with the radiator, drain the coolant from the radiator.
2. Place a drain pan underneath the radiator and loosen the drain plug to release the coolant.



STEP 6: **INSTALL THE NEW CONDENSER**

1. Position the new A/C condenser in place, aligning it with the mounting points on the frame or radiator support.
2. Reconnect the mounting brackets, hoses, and electrical connectors.
3. Tighten all bolts and fasteners securely.



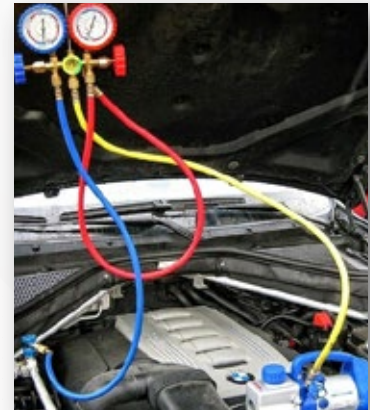
STEP 7: **REASSEMBLE FRONT GRILLE AND BUMPER COVER**

1. If you removed the grille or bumper cover, reassemble them in the reverse order of removal.
2. Ensure all fasteners and clips are securely tightened.



STEP 8: **RECHARGE A/C SYSTEM**

1. Use an A/C system vacuum pump and manifold gauge set to evacuate air and moisture from the system.
2. Once evacuated, recharge the system with the correct amount of refrigerant according to manufacturer specifications.
3. Add A/C system lubricant, if necessary.



STEP 9: **CHECK FOR LEAKS AND FUNCTIONALITY**

1. After recharging the system, start the vehicle and turn on the A/C to check for proper operation.
2. Use a refrigerant leak detector to check for leaks around the new condenser.
3. Repair any detected leaks as needed.



STEP 10: ***RECONNECT THE BATTERY AND FINAL TEST***

1. Reconnect the vehicle's battery.
2. Test the A/C system again to verify functionality, ensuring cold air is blowing consistently.



CONGRATULATIONS!
***YOU HAVE SUCCESSFULLY REPLACED
THE AC CONDENSER IN YOUR VEHICLE.***



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